



fitted requires no adjustment.

HAND CONTROL EQUIPMENT Vacuum Control Valve — TENSION TYPE 333

This type of Valve is used in the F. & J. Hand Control Conversion Equipment. It is of simple construction and once

THE OPERATION OF THE SERVO IS AS FOLLOWS:

When Hand Control lever is operated, the Valve is opened, thereby connecting the Power Unit to the suction in the vacuum tank. This allows the Power Unit to close up, thus operating the clutch or the brake.

The system embodying this valve is fully progressive, owing to the mechanical layout. Thus giving the driver positive control over all operations of brake or clutch.

MAINTENANCE

The airfilter may be remotely connected by hose, or as illustrated screwed into Valve- periodically it should be removed and the gauze cleaned. At the same time 2 or 3 drops of clean oil should be inserted into the Valve port, before replacing the

If the Valve is not functioning correctly, remove it from the vehicle and dismantle it completely, first unscrewing the large

hexagon nut and withdrawing main spindle.

Clean all parts and thoroughly dry. Renew the soft Valve seat (taking care that the flanged edge of the new seat goes on the spigot first). Replace brass washer with chamfered edge facing locknut. Lightly smear body with grease and insert spindle. Thoroughly grease spring and refit nut. Renew dust boot as necessary.

The control Valve and all swivelling joints should be lubricated with SHELL ALVANIA No. 2 Grease (in 4 oz. tubes)—Control Cables should be lubricated with Graphited Wax only.

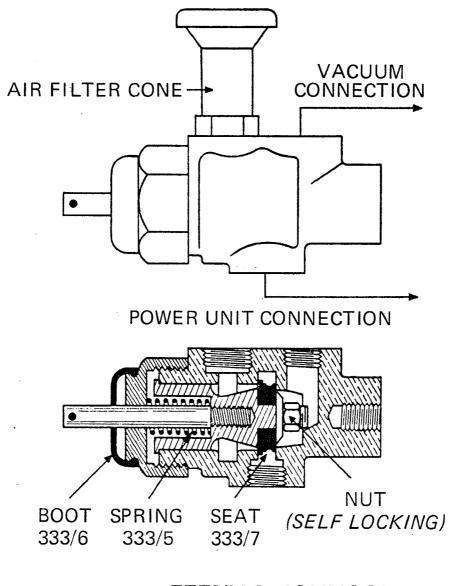
Should the brake or clutch not function correctly, have the system checked before investigating the Hand Control

Equipment.

Pipe union threads are Gas (B.S.P.)

When ordering spares, please quote part number of item and serial number stamped on the valve.

Further information is available on request and in all cases give number of Valve and type number of Power Unit.



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